



Safety Data Sheet

Copyright, 2025, 3M Company.

All rights reserved. Copying and/or downloading of this information for the purpose of properly utilizing 3M products is allowed provided that: (1) the information is copied in full with no changes unless prior written agreement is obtained from 3M, and (2) neither the copy nor the original is resold or otherwise distributed with the intention of earning a profit thereon.

Document Group: 16-2070-7
Issue Date: 09/23/25

Version Number: 19.03
Supersedes Date: 04/12/24

SECTION 1: Identification

1.1. Product identifier

3M™ Citrus Based Adhesive Remover, bulk

Product Identification Numbers

62-4453-7530-6, 62-4453-7536-3, 62-4453-8530-5, 62-4453-9530-4, 62-4453-9930-6
7000046571, 7000121404, 7010366324, 7000046572, 7010366323

1.2. Recommended use and restrictions on use

Recommended use

Adhesive Remover, citrus base adhesive remover

Restrictions on use

Sale and use severely restricted due to high VOC in containers > 16 oz.

1.3. Supplier's details

MANUFACTURER: 3M
DIVISION: Industrial Adhesives and Tapes Division
ADDRESS: 3M Center, St. Paul, MN 55144-1000, USA
Telephone: 1-888-3M HELPS (1-888-364-3577)

1.4. Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

SECTION 2: Hazard identification

2.1. Hazard classification

Flammable Liquid: Category 3.
Skin Corrosion/Irritation: Category 2.
Skin Sensitizer: Category 1.
Carcinogenicity: Category 1B.
Aspiration Hazard: Category 1.

2.2. Label elements

Signal word

Danger

Symbols

Flame | Exclamation mark | Health Hazard |

Pictograms**Hazard Statements**

Flammable liquid and vapor.

Causes skin irritation.

May cause an allergic skin reaction.

May cause cancer.

May be fatal if swallowed and enters airways.

Precautionary statements**General:**

Keep out of reach of children.

Prevention:

Obtain special instructions before use.

Do not handle until all safety precautions have been read and understood.

Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.

Keep container tightly closed.

Ground and bond container and receiving equipment.

Use explosion-proof electrical, ventilating and lighting equipment.

Use non-sparking tools.

Take action to prevent static discharges.

Avoid breathing vapors.

Wash exposed skin thoroughly after handling.

Contaminated work clothing should not be allowed out of the workplace.

Wear protective gloves, eye protection, and face protection.

Response:

IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower.

IF exposed or concerned: Immediately call a POISON CENTER or doctor.

Do NOT induce vomiting.

If skin irritation or rash occurs: Get medical attention.

Take off contaminated clothing and wash it before reuse.

In case of fire: Use a fire fighting agent suitable for flammable liquids such as dry chemical or carbon dioxide to extinguish.

Storage:

Store in a well-ventilated place. Keep cool.

Store locked up.

Disposal:

Dispose of contents and container in accordance with applicable local, regional, national, and international regulations.

3% of the mixture consists of ingredients of unknown acute inhalation toxicity.

SECTION 3: Composition/information on ingredients

Ingredient	C.A.S. No.	% by Wt
------------	------------	---------

d-Limonene	5989-27-5	80 - 100 Trade Secret *
Myrcene	123-35-3	<= 3

*The specific chemical identity and/or exact percentage (concentration) of this composition has been withheld as a trade secret.

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:

Remove person to fresh air. If you feel unwell, get medical attention.

Skin Contact:

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eye Contact:

Flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. If signs/symptoms persist, get medical attention.

If Swallowed:

Do not induce vomiting. Get immediate medical attention.

4.2. Most important symptoms and effects, both acute and delayed

Allergic skin reaction (redness, swelling, blistering, and itching). Aspiration pneumonitis (coughing, gasping, choking, burning of the mouth, and difficulty breathing).

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures

5.1. Suitable extinguishing media

In case of fire: Use a fire fighting agent suitable for flammable liquids such as dry chemical or carbon dioxide to extinguish.

5.2. Special hazards arising from the substance or mixture

Closed containers exposed to heat from fire may build pressure and explode.

5.3. Special protective actions for fire-fighters

Water may not effectively extinguish fire; however, it should be used to keep fire-exposed containers and surfaces cool and prevent explosive rupture. Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Evacuate area. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Use only non-sparking tools. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Warning! A motor could be an ignition source and could cause flammable gases or vapors in the spill area to burn or explode. Use personal protective equipment based on the results of an exposure assessment. Refer to Section 8 for PPE recommendations. If anticipated exposure resulting from an accidental release exceeds the protective capabilities of the PPE listed in Section 8, or are unknown, select PPE that offers an appropriate level of protection. Consider the physical and chemical hazards of the material when doing so. Examples of PPE

ensembles for emergency response could include wearing bunker gear for a release of flammable material; wearing chemical protective clothing if the spilled material is a corrosive, a sensitizer, a significant dermal irritant, or can be absorbed through the skin; or donning a positive pressure supplied-air respirator for chemicals with inhalation hazards. For information regarding physical and health hazards, refer to sections 2 and 11 of the SDS.

6.2. Environmental precautions

Avoid release to the environment. For larger spills, cover drains and build dikes to prevent entry into sewer systems or bodies of water.

6.3. Methods and material for containment and cleaning up

Contain spill. Cover spill area with a fire-extinguishing foam. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible using non-sparking tools. Place in a metal container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorized person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and SDS. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Keep out of reach of children. Do not handle until all safety precautions have been read and understood. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Use only non-sparking tools. Take precautionary measures against static discharge. Do not breathe dust/fume/gas/mist/vapors/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Avoid contact with oxidizing agents (eg. chlorine, chromic acid etc.) Wear low static or properly grounded shoes. Use personal protective equipment (gloves, respirators, etc.) as required. To minimize the risk of ignition, determine applicable electrical classifications for the process using this product and select specific local exhaust ventilation equipment to avoid flammable vapor accumulation. Ground/bond container and receiving equipment if there is potential for static electricity accumulation during transfer.

7.2. Conditions for safe storage including any incompatibilities

Store in a well-ventilated place. Keep cool. Keep container tightly closed. Store away from acids. Store away from strong bases. Store away from oxidizing agents.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
d-Limonene	5989-27-5	AIHA	TWA:165.5 mg/m3(30 ppm)	

ACGIH : American Conference of Governmental Industrial Hygienists

AIHA : American Industrial Hygiene Association

CMRG : Chemical Manufacturer's Recommended Guidelines

OSHA : United States Department of Labor - Occupational Safety and Health Administration

TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit

CEIL: Ceiling

8.2. Exposure controls

8.2.1. Engineering controls

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapors/spray. If ventilation is not adequate, use respiratory protection equipment. Use explosion-proof ventilation equipment.

8.2.2. Personal protective equipment (PPE)**Eye/face protection**

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Safety Glasses with side shields

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity.

For prolonged or repeated contact, gloves made from the following material(s) are recommended (breakthrough times are >4 hours): Nitrile Rubber, Polymer laminate

Any glove recommended for prolonged/repeated contact is also suitable for short-term/splash contact.

If this product is used in a manner that presents a higher potential for exposure (e.g., spraying, high splash potential, etc.), then use of a protective apron may be necessary. See recommended glove material(s) for determining appropriate apron material(s). If a glove material is not available as an apron, polymer laminate is a suitable option.

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapors

For questions about suitability for a specific application, consult with your respirator manufacturer.

SECTION 9: Physical and chemical properties**9.1. Information on basic physical and chemical properties**

Physical state	Liquid
Color	Colorless, Light Yellow
Odor	Moderate Citrus
Odor threshold	No Data Available
pH	7 [Details:CONDITIONS: 5% solution in water]
Melting point/Freezing point	Not Applicable
Boiling point/Initial boiling point/Boiling range	171.1 - 188.9 °C
Flash Point	47.2 °C [Test Method:Pensky-Martens Closed Cup]
Evaporation rate	<=1 [Ref Std:BUOAC=1]
Flammability	Flammable Liquid: Category 3.
Flammable Limits(LEL)	0.7 % [Details:CONDITIONS: @150 C]
Flammable Limits(UEL)	Approximately 6.1 % [Details:CONDITIONS: @262 C]

Vapor Pressure	<=266.6 Pa
Relative Vapor Density	>=1 [Ref Std: AIR=1]
Density	0.84 g/ml
Relative Density	Approximately 0.84 [Ref Std: WATER=1]
Water solubility	Nil
Solubility- non-water	No Data Available
Partition coefficient: n-octanol/ water	No Data Available
Autoignition temperature	No Data Available
Decomposition temperature	No Data Available
Kinematic Viscosity	0.952 mm ² /sec
Volatile Organic Compounds	840 g/l [Test Method:calculated SCAQMD rule 443.1] [Details:Material VOC]
Volatile Organic Compounds	100 % [Test Method:calculated per CARB title 2]
Percent volatile	No Data Available
VOC Less H ₂ O & Exempt Solvents	No Data Available
Solids Content	0 %

Particle Characteristics	Not Applicable
--------------------------	----------------

SECTION 10: Stability and reactivity

10.1. Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

10.2. Chemical stability

Stable.

10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

10.4. Conditions to avoid

Temperatures above the boiling point

10.5. Incompatible materials

Strong bases

Strong oxidizing agents

10.6. Hazardous decomposition products

Substance

Hydrocarbons
Carbon monoxide
Carbon dioxide
Irritant Vapors or Gases

Condition

Oxidation, heat or reaction
Oxidation, heat or reaction
Oxidation, heat or reaction
Oxidation, heat or reaction

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1. Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation:

May be harmful if inhaled.

Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

Skin Contact:

Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, dryness, cracking, blistering, and pain.

Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Eye Contact:

Contact with the eyes during product use is not expected to result in significant irritation.

Ingestion:

May be harmful if swallowed.

Chemical (Aspiration) Pneumonitis: Signs/symptoms may include coughing, gasping, choking, burning of the mouth, difficulty breathing, bluish colored skin (cyanosis), and may be fatal.

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

May cause additional health effects (see below).

Additional Health Effects:

Carcinogenicity:

Contains a chemical or chemicals which can cause cancer.

Ingredient	CAS No.	Class Description	Regulation
.beta.-Myrcene	123-35-3	Grp. 2B: Possible human carc.	International Agency for Research on Cancer

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
d-Limonene	Inhalation-Vapor (4 hours)	Mouse	LC50 > 3.14 mg/l
d-Limonene	Dermal	Rabbit	LD50 > 5,000 mg/kg
d-Limonene	Ingestion	Rat	LD50 4,400 mg/kg
Myrcene	Dermal	Rabbit	LD50 > 5,000 mg/kg
Myrcene	Ingestion	Rat	LD50 > 5,000 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
d-Limonene	Rabbit	Irritant
Myrcene	In vitro data	Irritant

Serious Eye Damage/Irritation

Name	Species	Value
-------------	----------------	--------------

d-Limonene	Rabbit	Mild irritant
Myrcene	Rabbit	Severe irritant

Skin Sensitization

Name	Species	Value
d-Limonene	Mouse	Sensitizing
Myrcene	Mouse	Not classified

Respiratory Sensitization

For the component/components, either no data are currently available or the data are not sufficient for classification.

Germ Cell Mutagenicity

Name	Route	Value
d-Limonene	In Vitro	Not mutagenic
d-Limonene	In vivo	Not mutagenic
Myrcene	In Vitro	Not mutagenic
Myrcene	In vivo	Not mutagenic

Carcinogenicity

Name	Route	Species	Value
d-Limonene	Ingestion	Rat	Some positive data exist, but the data are not sufficient for classification
Myrcene	Ingestion	Multiple animal species	Carcinogenic

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test Result	Exposure Duration
d-Limonene	Ingestion	Not classified for female reproduction	Rat	NOAEL 750 mg/kg/day	premating & during gestation
d-Limonene	Ingestion	Not classified for development	Multiple animal species	NOAEL 591 mg/kg/day	during organogenesis
Myrcene	Ingestion	Not classified for male reproduction	Rat	NOAEL 500 mg/kg/day	90 days
Myrcene	Ingestion	Not classified for female reproduction	Rat	NOAEL 300 mg/kg/day	premating into lactation
Myrcene	Ingestion	Not classified for development	Rat	NOAEL 300 mg/kg/day	premating into lactation

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
d-Limonene	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	NOAEL Not available	
d-Limonene	Ingestion	nervous system	Not classified		NOAEL Not available	
Myrcene	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	NOAEL not available	

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
d-Limonene	Ingestion	kidney and/or bladder	Not classified	Rat	LOAEL 75 mg/kg/day	103 weeks
d-Limonene	Ingestion	liver	Not classified	Mouse	NOAEL 1,000 mg/kg/day	103 weeks
d-Limonene	Ingestion	heart endocrine system bone, teeth, nails, and/or hair hematopoietic system immune system muscles nervous system respiratory system	Not classified	Rat	NOAEL 600 mg/kg/day	103 weeks
Myrcene	Ingestion	immune system	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 500 mg/kg/day	14 weeks
Myrcene	Ingestion	kidney and/or bladder	Some positive data exist, but the data are not sufficient for classification	Rat	LOAEL 250 mg/kg/day	14 weeks
Myrcene	Ingestion	hematopoietic system	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 1,000 mg/kg/day	14 weeks
Myrcene	Ingestion	gastrointestinal tract liver respiratory system heart skin endocrine system bone, teeth, nails, and/or hair nervous system eyes	Not classified	Rat	NOAEL 2,000 mg/kg/day	14 weeks

Aspiration Hazard

Name	Value
d-Limonene	Aspiration hazard
Myrcene	Aspiration hazard

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information

Ecotoxicological information

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

Chemical fate information

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

SECTION 13: Disposal considerations

13.1. Disposal methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Incinerate in a permitted waste incineration facility. As a disposal alternative, utilize an acceptable permitted waste disposal facility. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

EPA Hazardous Waste Number (RCRA): D001 (Ignitable)

SECTION 14: Transport Information

For Transport Information, please visit <http://3M.com/Transportinfo> or call 1-800-364-3577 or 651-737-6501.

SECTION 15: Regulatory information

15.1. US Federal Regulations

Contact 3M for more information.

EPCRA 311/312 Hazard Classifications:

Physical Hazards

Flammable (gases, aerosols, liquids, or solids)

Health Hazards

Aspiration Hazard

Carcinogenicity

Respiratory or Skin Sensitization

Skin Corrosion or Irritation

15.2. State Regulations

Contact 3M for more information.

15.3. Chemical Inventories

The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

Contact 3M for more information.

15.4. International Regulations

Contact 3M for more information.

This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SECTION 16: Other information

NFPA Hazard Classification

Health: 2 Flammability: 2 Instability: 0 Special Hazards: None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

Document Group: 16-2070-7

Issue Date: 09/23/25

Version Number: 19.03

Supersedes Date: 04/12/24

DISCLAIMER: The information in this Safety Data Sheet (SDS) is believed to be correct as of the date issued. 3M MAKES NO WARRANTIES, EXPRESSED OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, ANY IMPLIED WARRANTY

OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE OR COURSE OF PERFORMANCE OR USAGE OF TRADE. User is responsible for determining whether the 3M product is fit for a particular purpose and suitable for user's method of use or application. Given the variety of factors that can affect the use and application of a 3M product, some of which are uniquely within the user's knowledge and control, it is essential that the user evaluate the 3M product to determine whether it is fit for a particular purpose and suitable for user's method of use or application.

3M provides information in electronic form as a service to its customers. Due to the remote possibility that electronic transfer may have resulted in errors, omissions or alterations in this information, 3M makes no representations as to its completeness or accuracy. In addition, information obtained from a database may not be as current as the information in the SDS available directly from 3M.

3M USA SDSs are available at www.3M.com